

ABRASIVE WHEEL EQUIPMENT-GRINDERS

- ☐ Is the work rest used and kept adjusted to within 1/8 inch of the wheel?

Action to be Taken

Assigned To:

- ☐ Is the adjustable tongue on the topside of the grinder used and kept adjusted to within 1/4 inch of the wheel?

Action to be Taken

Assigned To:

- ☐ Do side guards cover the spindle, nut, and flange and 75 percent of the wheel diameter?

Action to be Taken

Assigned To:

- ☐ Are bench and pedestal grinders permanently mounted?

Action to be Taken

Assigned To:

- ☐ Are goggles or face shields always worn when grinding?

Action to be Taken

Assigned To:

- ☐ Is the maximum RPM rating of each abrasive wheel compatible with the RPM rating of the grinder motor?

Action to be Taken

Assigned To:

- ☐ Are fixed or permanently mounted grinders connected to their electrical supply system with metallic conduit or other permanent wiring method?

Action to be Taken

Assigned To:

- ☐ Does each grinder have an individual on and off control switch?

Action to be Taken

Assigned To:

- ☐ Is each electrically operated grinder effectively grounded?

Action to be Taken

Assigned To:

Abrasive Wheel Equipment-Grinders

☐ Before new abrasive wheels are mounted, are they visually inspected and ring tested?

Action to be Taken	Assigned To:
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☐ Are dust collectors and powered exhausts provided on grinders used in operations that produce large amounts of dust?

Action to be Taken	Assigned To:
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☐ Are splashguards mounted on grinders that use coolant to prevent the coolant reaching the employees?

Action to be Taken	Assigned To:
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☐ Is cleanliness maintained around grinders?

Action to be Taken	Assigned To:
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